

**CONSUMABLE STAPLE REFILL****ABSTRACT OF THE DISCLOSURE**

The present invention is directed to a system and method for building a consumable part refill, which may be a staple refill, the method comprising the steps of fabricating an array of consumable parts detachably connected along a first direction, stacking a plurality of such fabricated arrays of parts, or staple wire plates, along a second direction, and providing an adhesive bond between adjacent ones of this stacked plurality of arrays.

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